

TECHNICAL BULLETIN

Technical Bulletin Number	20190122
Subject	Vibration Isolating Spring Kit Modification (Drive Units)
Make & Model	DP4 SUPER (Product Code F01620 & FT201620-UNIT)
Serial Number Range	10000 to 89000 & A01-10000 to D07-99999

Mandatory:		Information:	X	Recommended Change:	
------------	--	--------------	---	---------------------	--

Service Information / Overview:

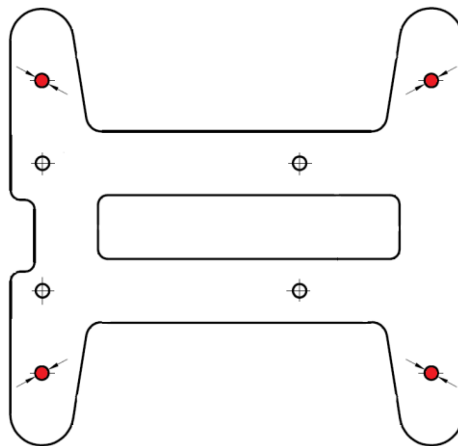
Flextool vibration isolating spring kits (Product Code: F07160 & NPS07160-UNIT) that suit Flextool DP4 SUPER Drive Units are no longer available and have been replaced with rubber mount kit (Product Code: NPS01579-UNIT)

Instructions:

The new rubber mount kits (Product Code: NPS01579-UNIT) require a small modification to be made to the existing bolt holes used for the spring kits in both the engine mounting plate (pictured below) and the corresponding bolt holes in drive unit frame straps.

These existing holes that currently have a 5/16 thread tapped into them need to be drilled out to 10.5mm to allow for the larger and metric thread of the rubber mounts to pass through. Once the mounts are in place they can be secured using the washers and lock nuts supplied in the kit.

The below sketch illustrates the four bolt holes that require drilling out in the engine mounting plate (Indicated in red).



Further Information:

If additional information is required relating to this Technical Bulletin, please contact:

Email: flextool@parchem.com.au

Phone: 1300 FLEXTOL (353 986)

